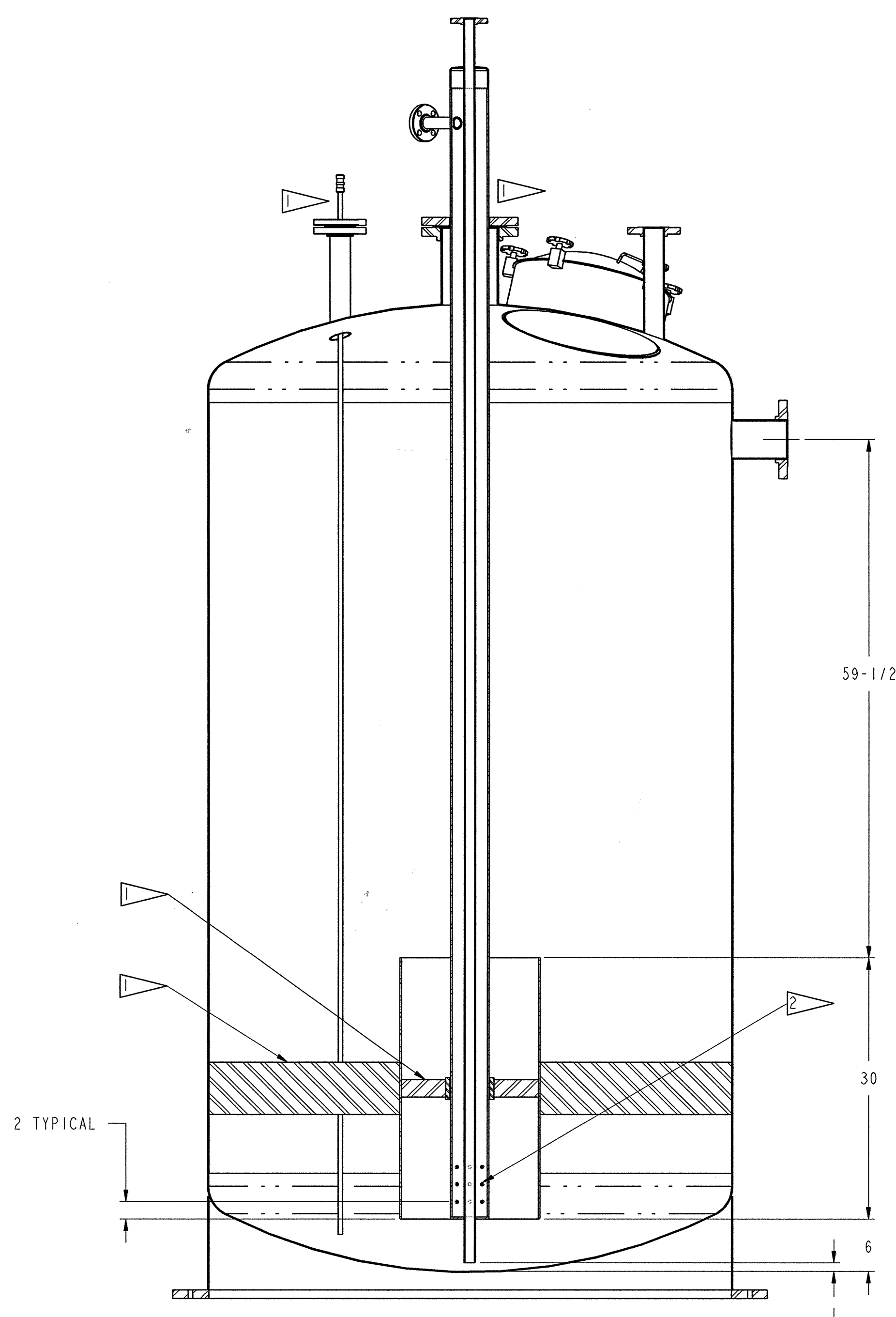


2

FINAL ASS'Y



4 INCH PIPE

6 INCH NOZZLE

4X 2 INCH NOZZLE

1 INCH NOZZLE

1/2 TUBE WITH SWAGELOCK FITTING

18" MANWAY

4 INCH NOZZLE

WEEP HOLE

NOTES:




1. THE SUPPLY

2. DRILL DEGR

3. ALL L

- ▶ THE STINGERS NOTED SHALL BE REMOVABLE. INTERMEDIATE RING SUPPORTS SHALL BE FURNISHED BY THE VESSEL FABRICATOR.
- ▶ DRILL (8) COLUMNS OF (3) 1/4 INCH DIAMETER HOLES AT 45 DEGREE INTERVALS AS SHOWN.
- 3. ALL MATERIALS OF CONSTRUCTION SHALL BE 304L STAINLESS STEEL.
- 4. THIS VESSEL IS SUBJECT TO THE REQUIREMENTS SET FORTH IN SECTION 15420.
- 5. ALL FLANGES SHALL BE ASME CLASS 150 RAISED FACE.
- ▶ TANK SHALL HAVE A CAPACITY OF 1,000 GALLONS UP TO 4" OVERFLOW NOZZLES.

SCALE: 3/32

		Knight/Jacobs Joint Venture 701 ScARBoro Road, MS R253 Oak Ridge, TN 37830 865-241-9433 Fax 865-241-3400		 MERRICK Engineers & Architects	
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CHANGE CONTROL SYSTEM-----3-----
ENGINEERING PROCEDURE SNS-ENG-G001

[illegible]

RPE

MATTHEW JAMES KNUDSEN
REGISTERED ENGINEER
AGRICULTURE
COMMERCE
NO. 107967
STATE OF TENNESSEE

REV. *D* DATE *10-25-01*

DRAWING

DSN	P. D. D.	1/13/1
DRW	P. D. D.	1/13/1
CHK	47g	1/13/1
DEPT		
PE	P. D. D.	1/13/1
PJ	R. D. D.	1/13/1
REQ		
UTR	P. D. D.	1/13/1
APPROV		